



Engineering progress
Enhancing lives

RAUKANTEX – The perfect edgeband.

interior.rehau.uk/edgebands



RAUKANTEX edgebands are central to our expertise in the interior sector. They embody the values our partners love about REHAU: reliability, flexibility and an unwavering passion for innovation.



Discover the 5-star service. Something for everyone.

- Deal direct with manufacturer - edgeband - surfaces - rollershutters
- UK stock for next day delivery and twice weekly from Germany
- One of Europes largest collections available
- 100% German Engineered for quality and consistency
- Online services: Edgeband search & sample service

REHAU solutions like our RAUKANTEX pro adhesive-free zero-joint edgebands have set new standards for kitchen and bathroom furniture.





**Enabling
exceptional design.**

REHAU has been producing polymer edgebands for over 60 years, 50 of these have been under the brand name RAUKANTEX. We produce millions of linear metres of functional and design edgebands every year, taking us to the moon and back.

We are manufacturers, suppliers, idea-generators and technical problem-solvers for quality edgebands made in Germany.

We support all processes, all industries and solve any problem that our customers in the carpentry business or furniture industry may face.



Be it one metre/coil or a large series production, primer edgebands or laser edgebands with individual functional layers, in-stock programmes or edgeband innovation: we have the solution.



**Made in
Germany,
stocked in
UK.**

High Quality edgebands, made for the European market, held locally in the UK.

To be able to meet future demand, whilst simultaneously creating a more varied portfolio, "REHAU has expanded their service logistics center in Visbek and stock holding facility in Manchester".

The expansion concept includes a fully automated high-rack warehouse in Germany, the digital linking of all processes, state-of-the-art transport systems and new service areas. In doing so, we are further significantly increasing our capacity for the company's edgeband product range, whilst the investment clearly demonstrates its commitment to our business. Both a quality pledge to customers and a commitment to our roots.



Allow REHAU to be your warehouse

Our new service and logistics centre provides a European edgeband service, allowing us to support our partners and customers even more efficiently. We offer our dealers a full-service package with 200,000 edgebands in over 2,000 colours and decorative designs as stock items, along with full fabrication, edgeband services and the appropriate distribution logistics. With REHAU as your partner, distributors can significantly reduce inventory, freeing up vital space and capital.

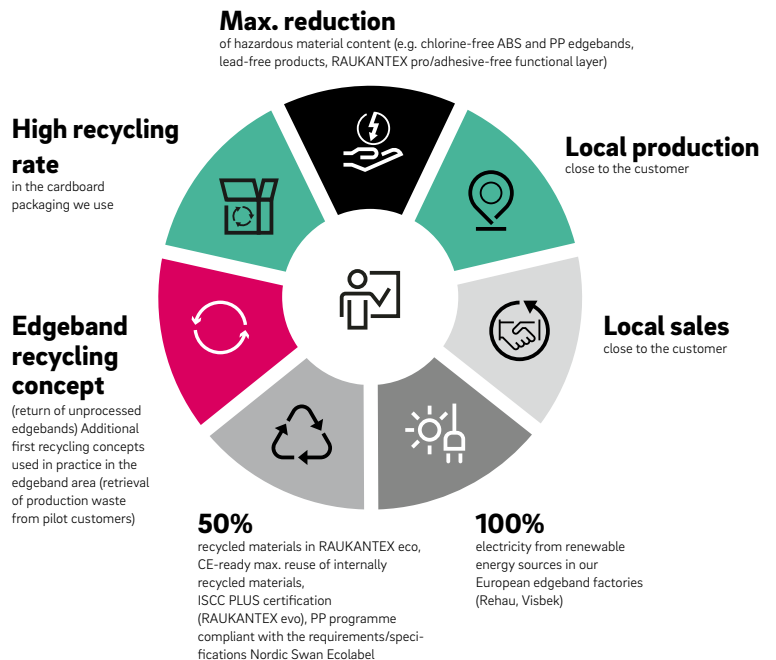
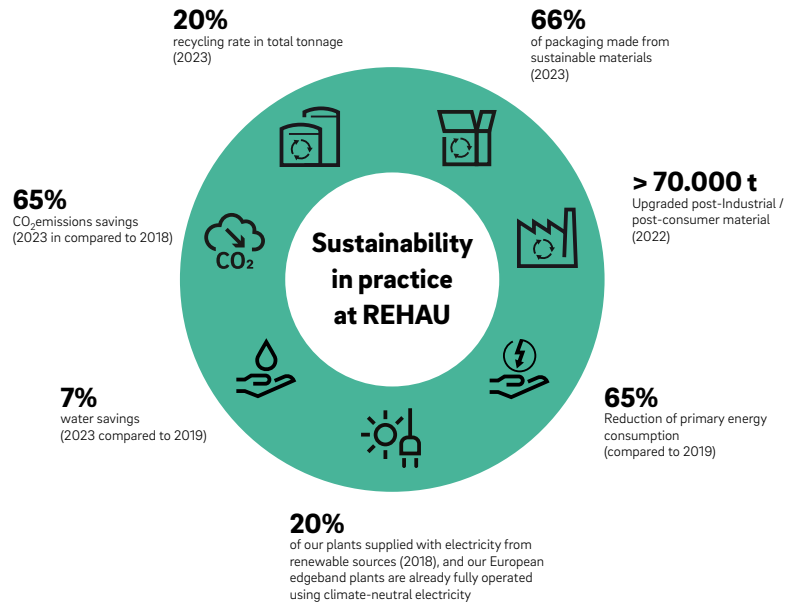
Next door and quickly on tour

UK customers can benefit from stock held in our Manchester depot, delivered next day. Edgebands from our vast standard collection include matches to all the market leading decorative boards. Anything outside of the UK range is still available from REHAU's factory within 24 hours.*

*T&C's apply in regard to cut off times

Sustainability in action

In the case of RAUKANTEX, the company's sustainability approach includes using formulations free of harmful substances, producing sustainable edgeband ranges, ensuring maximum recycling and reutilisation of production and processing waste and the use of 100% carbon-neutral electricity for production in all European edgeband plants. When it comes to CO₂ emissions, REHAU can leave a further footprint. Thanks to our new centre, HGV transports for plant logistics can be significantly reduced, representing savings in CO₂ emissions of around 62.5 tons per year.



We naturally understand edgebands

The two sustainable product ranges, RAUKANTEX eco* and RAUKANTEX evo*, actively promote the reduction of CO₂ emissions and increased use of recycled materials. RAUKANTEX basic edge* supports resource-saving, lightweight construction. For our RAUKANTEX pro product line, we opt for the more ecologically compatible polypropylene polymer, which is free from adhesives.

*Note: Minimum order applies | production goods

RAUKANTEX – Edgeband search tool

The ideal edgeband for every requirement – this means variety in processing and continuous expansion of the range. Why? Because the edgebands need to perfectly match the boards.

To achieve this, our goal is to have suitable edgebands available in our stock collection. That's why the RAUKANTEX edgeband range is extensive. The standard range includes more than 2,000 colours and decorative designs in over 200,000 different edgeband variants for the more than 16,000 surfaces used in the furniture world, and around 300 new designs are added every year.



Variety is our product range

Are you looking for an edgeband to match your board? No problem! With just a few clicks, you can find the perfect edgeband and board match in our online edgeband search tool.

interior.rehau.uk/edgebandsearch

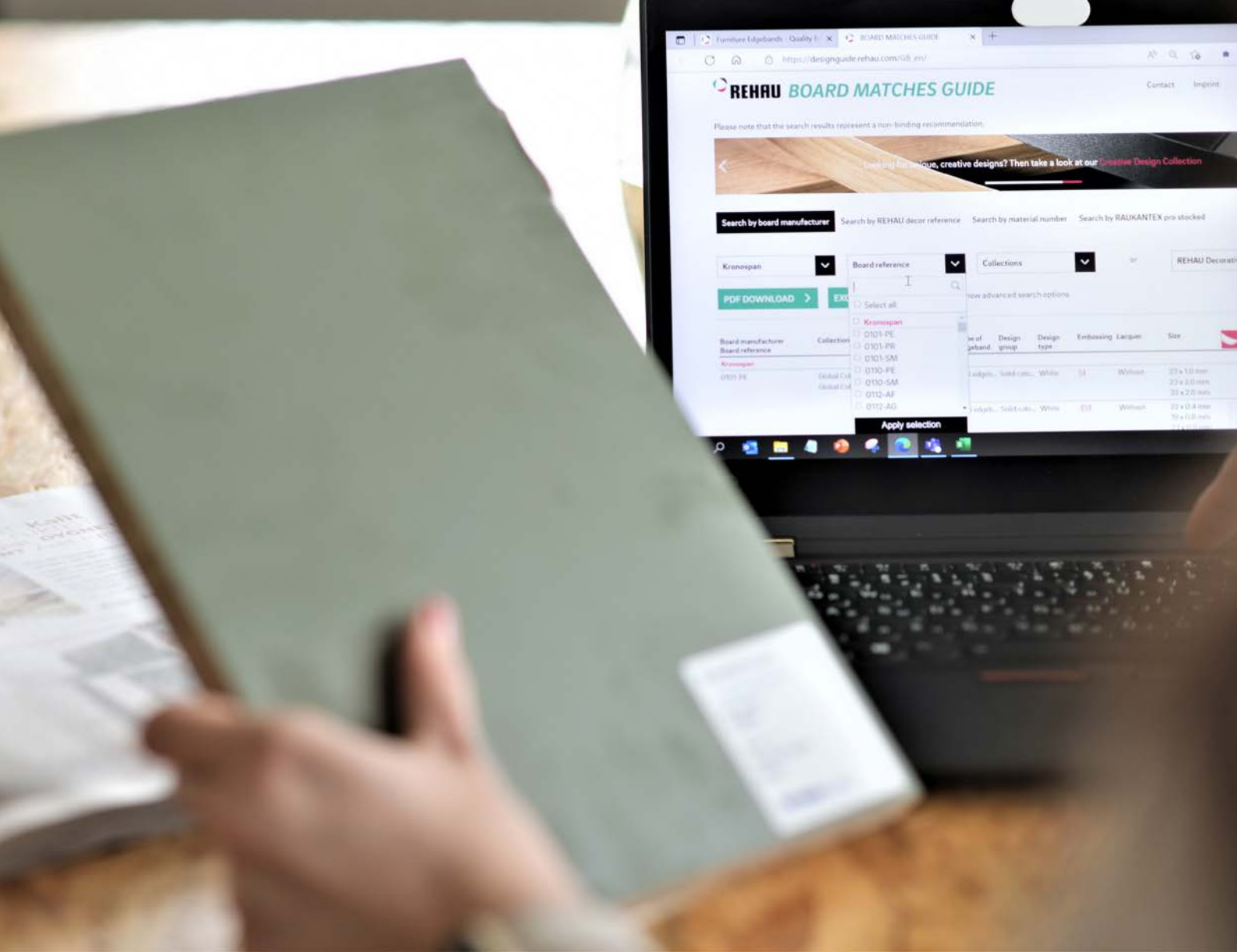


If you want to ensure that they match, simply order up to 10 edgeband samples free-of-charge, delivered to your workshop. interior.rehau.uk/edgebandsearch



Collaborations

Partnerships are the key to mutual success for REHAU. Many manufacturers, such as Swiss Krono, Fundermax, Kronospan, Pfleiderer, Polyrey and Sonae Arauco, rely on our reliable cooperation.



Making life easier

- **Any quantity, any length:**
RAUKANTEX pure and plus can be ordered from 1 m; RAUKANTEX pro from one coil, as next day delivery from UK held stock.
- **Flexible edgeband width cutting:**
Custom widths can be cut from an edgeband coil (70 mm or 104 mm). The smallest possible width is 12 mm. Other widths are generally also supplied. Delivered from the main stock.
- **Short delivery times:**
Stock held in Manchester and delivered locally can order up to 5pm for next day delivery.
- **Edgeband inner core wrapping.**
- **Single-coil boxes can be selected.**



RAUKANTEX standard programs – Discover our world of edgebands.



Colour edgebands

Comprehensive range in perfect shades

The advantages for you

- Huge choice of colors – over 800 options in stock
- Consistent appearance

Decorative edgebands

Matchings to all latest designs and collections.

The advantages for you

- Consistent appearance
- Versatile range of patterns designed to match our panels/laminate collections
- Contrasting edgebands also available





Noble matt edgebands

With a gloss level under 6 points, highly scratch resistant and anti-fingerprint.

The advantages for you

- Elegant matt surface – gloss level under 6 points
- High scratch resistance
- Virtually impervious to fingerprints

Mirror gloss edgebands

A full range of ultra-modern mirror gloss surfaces.

The advantages for you

- Mirror gloss surfaces with gloss levels of 85 points or more
- Unbeatably smooth surfaces
- Consistent appearance
- Versatile color range to match the design of your panels/laminates





Real-glass effect edgebands

Acrylic edgebands with glass effect.

The advantages for you

- Lighter and less brittle than glass
- Creates a depth effect without a frame effect
- Huge range of color options designed to match on-trend panels/laminates
- Unique glass effect:

RAUKANTEX visions Duo-Design: seamless panel design – flush glass panel effect

RAUKANTEX visions split design with

V-groove: composite glass look – creates the effect of a glass plate on a metal base

3D-effect edgebands

Dual-gloss edgebands.

The advantages for you

- Three-dimensional depth effect
- No 'picture frame' effect
- Can be used to complement or contrast with your design
- Easy to fit around tight radii
- No reworking required
- Polishable radius edges and patterns that stay put, even if the radius is milled



Metal effect edgebands

Premium edgebands from cool aluminium to stainless steel.

The advantages for you

- Laminated real-metal foil



Real wood veneer edgebands

The perfect real wood veneer edgebands for real wood panels.

The advantages for you

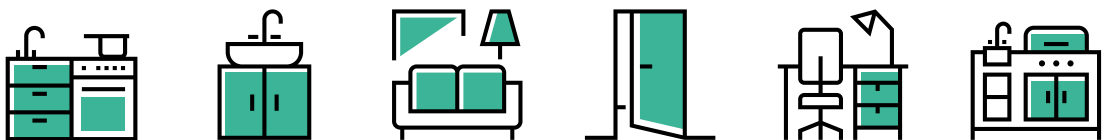
- Real wood feel
- Natural look thanks to knot holes and color changes
- Suitable for processing with common edgebanding machines using hot-melt or dispersion adhesives
- Sanded to allow for lacquer





Professionals use RAUKANTEX pro

RAUKANTEX pro with 100 % polymer functional layer sets the standard for optical, functional and durable zero joints in industrial quality.



Our industry-specific functional layers for kitchens, bathrooms, living rooms, doors and even outdoor applications are truly unique.

The perfectionist: RAUKANTEX pro

Edgeband with polymer functional layer
Get perfect, seamless components with the 100% polymer functional layer. 100% colour match. 100 % adhesive-free.

- ■ ■ Moisture resistance
- ■ ■ UV resistance
- ■ ■ Adhesion/hardness
- ■ ■ Appearance


The classic: RAUKANTEX pure

Primer edgeband
Adhesive is melted before it is applied to the board or edgeband.


- Example: EVA adhesive:**
- □ □ Moisture resistance
 - □ □ UV resistance
 - □ □ Adhesion/hardness
 - □ □ Appearance

- Example: PUR adhesive:**
- ■ ■ Moisture resistance
 - □ □ UV resistance
 - ■ ■ Adhesion/hardness
 - □ □ Appearance


Three technologies for zero joints:



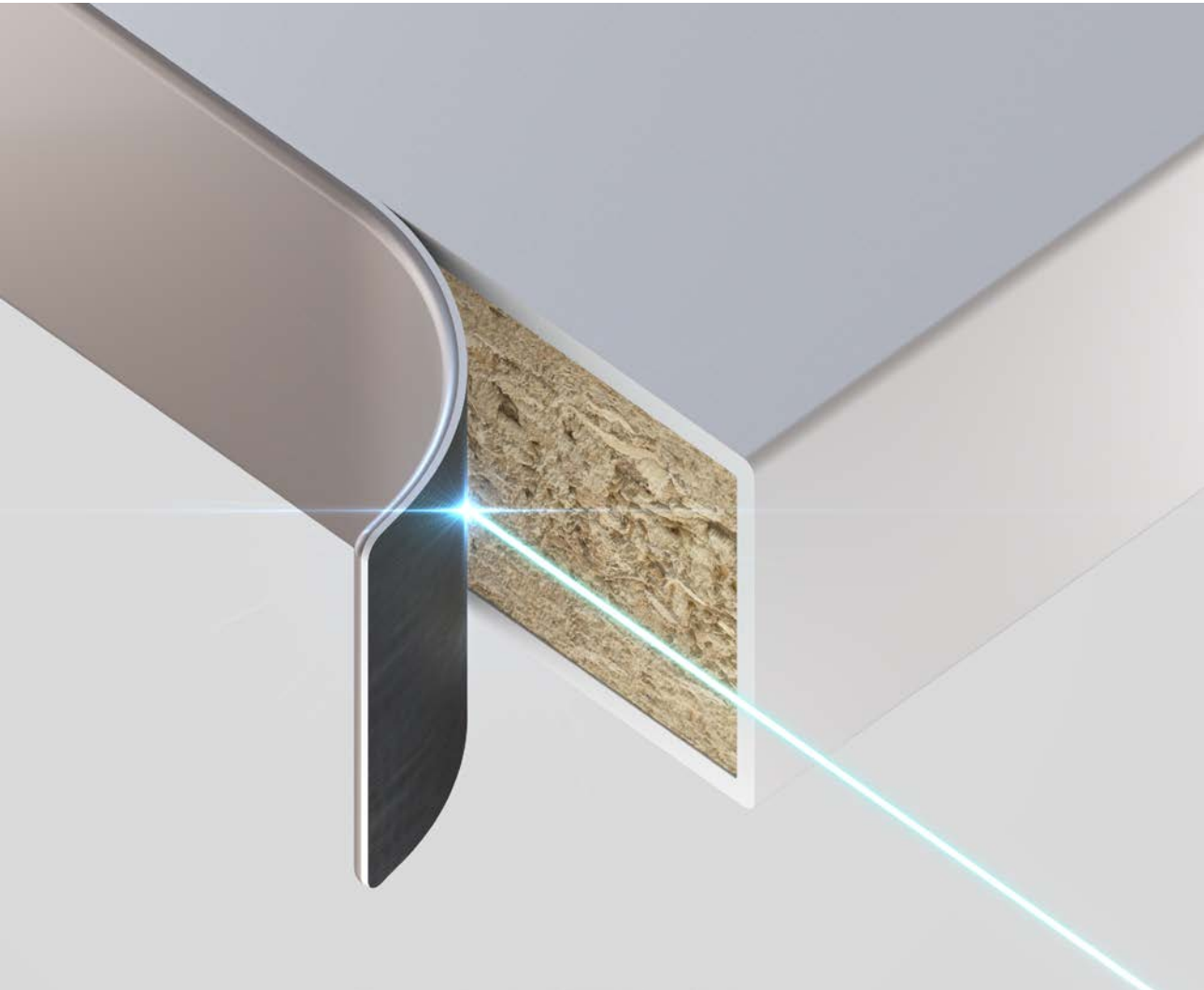
Laser technology
In laser processing, a laser activates the edgeband's functional layer.



Hot air technology
In this procedure, compressed hot air melts the functional layer.



Near-infrared (NIR) technology
Thermal energy can be transmitted rapidly and with pin-point accuracy using NIR technology.



RAUKANTEX – Special edgebands

RAUKANTEX folding

For all edges and borders

The benefits at a glance

- Harmonious, handleless interior components
- No lacquer cracks or stress whitening
- Perfect transfer of the front decors to the edge
- Comfortable touch
- Resistant - optimised surface for the soft-forming process
- Easy to clean & durable
- Endless variety: all gloss levels and embossing available
- Proven know-how: surface treatment, coating, pigmentation
- Suitable for all industries and areas of application



RAUKANTEX scratch.protect

For a long-lasting matt look.

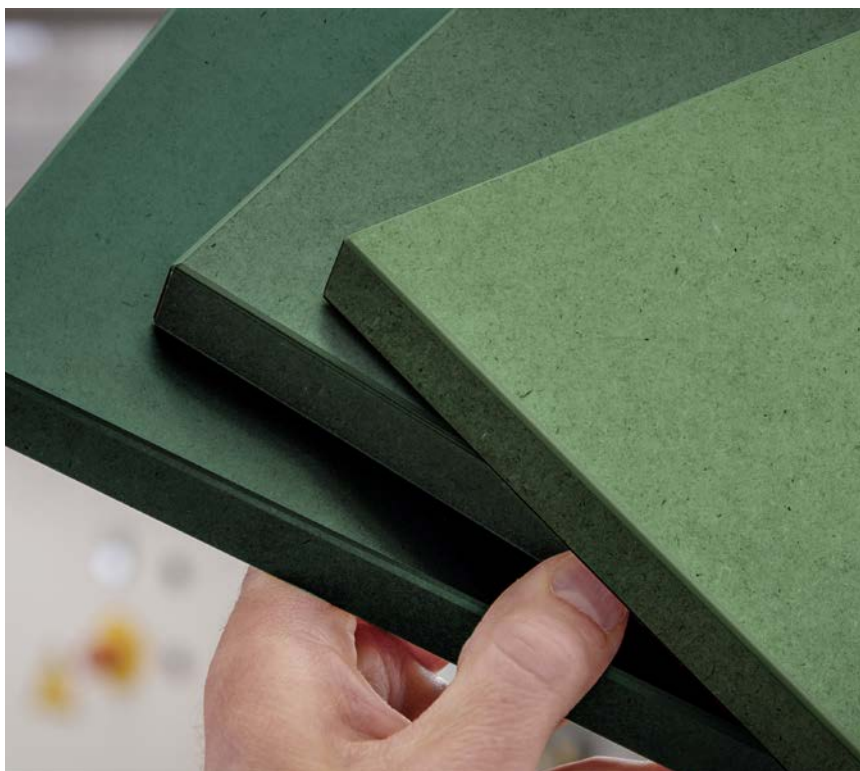


RAUKANTEX eco.protect

To continuously increase the use of recycled material and non-fossil-based polymers and reduce CO₂ emissions.

The benefits at a glance

- Available as a classic primer edgeband or with a polymer functional layer for laser production
- Available with standard lacquer, in noble matt and mirror gloss
- Decor lines: RAUKANTEX color, RAUKANTEX decor, RAUKANTEX designo
- Available to order for all types of embossing
- Simple processing without changing machine parameters
- Perfect design
- Durability
- 100% colour and decor match
- Dimension range: 0.4 mm to 3.0 mm / 16 mm to 104 mm



RAUKANTEX pigmento

Ceramic, concrete, stone – the pigmented milling radii produce a frameless look

The benefits at a glance

- Virtually invisible transition from board to polymer radius thanks to seamless joint
- Design match: board-edgeband material-printing in perfect harmony
- Lots of decorative designs and colour choices available
- 100% adhesive-free
- Colour-matched functional layer for decor edgebands
- Better UV stability, no yellowing
- Very good adhesion even with all zero-joint-technologies
- Very good surface smoothness

RAUKANTEX – Special edgebands



© By courtesy pronorm Einbauküchen

RAUKANTEX designo & digital printing

Decor and print brilliance in perfection.

The benefits at a glance

- Possible print width: 104 mm, material thickness: from 0.3 mm
- Repeated pattern length > 2,000 mm (max. 3,000 mm)
- Brilliant print/decors image, 1:1 reproduction of the decors section
- 2,700 active variants in different dimensions and gloss levels
- Adherence to metamerism specifications
- Sophisticated wood, stone and fantasy decors as well as photo motifs
- Stable series production in small quantities (from 600 m)
- Quick decors adjustment
- Permanent optical and functional zero joints in combination with the laser functional layer

RAUKANTEX fire.protect

The edgeband for preventive fire protection.

The benefits at a glance

- Self-extinguishing
- Halogen-free ABS blend material
- Certified to EN 13501-1*



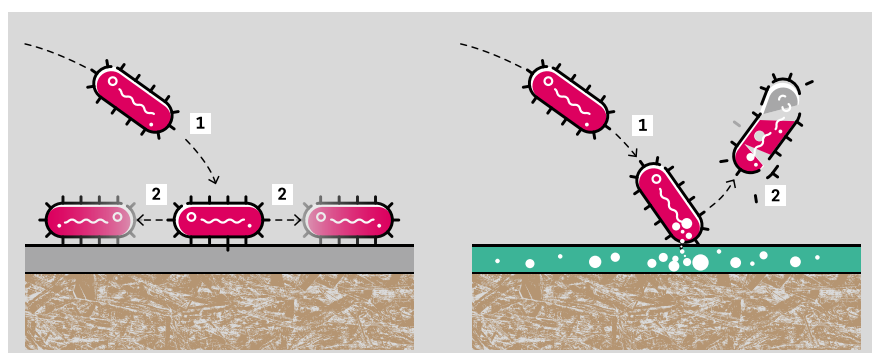
Comparing a conventional edgeband to RAUKANTEX FP

RAUKANTEX health.protect

For improved hygiene and safety.

Thanks to specially adapted formulations and coatings, these edgebands unleash their antibacterial and antiviral effect. In normal humidity, more than 99.9% of bacteria and certain viruses* are destroyed within 24 hours. RAUKANTEX pro in particular reveals its full range of benefits here. Thanks to its jointless appearance, it not only looks perfect, but also prevents the build-up of dirt in joints.

*SARS-CoV-2_COV2019 Italy/INMI1: 91.87% efficacy after 8 hours; influenza H3N2 and H1N1: 99.9% efficacy after 24 hours. Tested according to ISO 21702



Without
anti-microbial finish

With
antimicrobial finish

RAUKANTEX tools

RAUKANTEX tools give you innovative solutions for processing edgeband manually.



Sanding & polishing

Removing protective foil



RAUKANTEX finisher
Mat.no. 12300791001

Due to its special sisal/textile combination, the RAUKANTEX finisher is suitable for smoothing edgebands removing tooling marks.



RAUKANTEX flap wheel
Mat. no. 12780461001

The RAUKANTEX flap wheel can be used wherever sharp edgebands have to be smoothed or rounded off. The flap wheel can be attached to any standard drill.



**RAUKANTEX Foliex and
RAUKANTEX Foliex mini**
Mat. no. 12135621001 and
mat. no. 13201351001

Removes protective foil faster and more accurately using the RAUKANTEX Foliex.

The powerful duo for your furniture components: RAUKANTEX & RAUBOND.

The best primered edgeband also needs the best adhesive.

It isn't easy to find the right combination among the variety of edgeband materials and adhesives. Discover our new hot-melt adhesives for perfect processing of furniture components.



The advantages of RAUBOND hot-melt adhesive

- Recommended for all REHAU primered edgebands
- Can be processed easily with every melt adhesive machine
- Strong adhesion
- Everything from a single source: Hot-melt adhesives can easily be supplied with ordered edgebands
- Available in a 25 kg bag
- Colours: White, beige and transparent

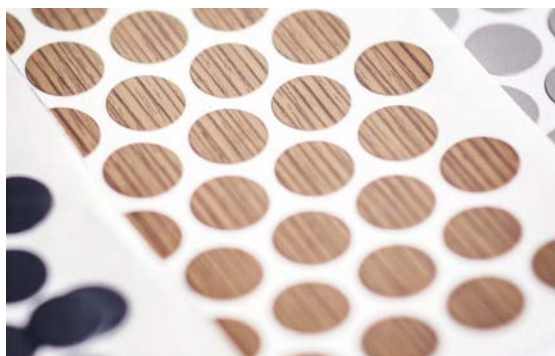


Accessories



Soft Repair Waxes

Fast and easy filling for scratches, small holes, joints and damaged edges to match a wide range of decors.



Screw Cover Caps Sheets

Discreet peel-and-stick solution for disguising screw heads and holes in surfaces.

Product line overview

Product range	Program line	Description
Standard	Colour	The RAUKANTEX colour product line is available in an almost unlimited range of colours. The edgeband is perfected by means of material embossing or paint finish effects.
Standard	Decorative designs (wood-grain, multiplex, OSB and chipboard edgebands)	Variety of wood- and stone-look decorative designs. The edgebands have been refined over time to perfectly interpret stone and wood.
Premium	Mirror gloss	Glossy, mirror surfaces are still fashionable in interior design. The mirror-gloss surface with a gloss level of over 85 gloss level points demonstrates unrivalled surface smoothness and a uniform appearance.
Premium	Noble matt	Noble matt represents a whole new generation of surfaces. With a gloss level of under six points, it demonstrates a particularly high resistance to scratches and fingerprints.
Premium	Real wood veneer**	Real-wood veneer edgebands are the best match for real-wood boards. They captivate thanks both to their feel and their natural look.
Premium	Feature edgebands	The RAUKANTEX inspiration range puts edgebands at centre stage, as key design elements in their own right. Striking designs make this edgeband an eye-catcher.
Premium	magic 3D	A transparent substrate combines with the decorative design on the back to lend the RAUKANTEX magic 3D edgeband a unique three-dimensional effect. Originality and the illusion of depth combined to create a striking decorative design.
Premium	Real glass effect (lumina and light up)	With the RAUKANTEX visions V-groove, REHAU have combined the unique look of real glass with the practical advantages of polymer-based materials. The metal and glass composite has the effect of a glass pane lying on a metallic base. The RAUKANTEX visions duo design edgeband range provides a seamless look from the front, giving the impression that a glass pane has been mounted flush on top of the edgeband.
Premium	Translucent edgebands***	This backlit edgeband is a highlight of a piece of furniture. With the LEDs mounted on the back, the light shines through the translucent areas of the edgeband.
Premium	Metallic effect	From cool aluminium to high-end stainless steel, design's love affair with metal isn't vanishing any time soon. This premium edgeband is not just for kitchens – it can also be used for offices, home offices, shop fittings and in living environments.



Custom widths can be cut from an edgeband coil (70 mm or 104 mm).
The smallest available width is 12 mm.
Other widths are generally also available.

Pure, Plus Pro	Material	Available standard dimensions		
Pure, Plus, Pro	ABS	22 x 0.4 mm 19 x 0.8/2.0 mm 23 x 0.8/2.0 mm 28 x 0.8/2.0 mm	33 x 0.8/2.0 mm 35 x 0.8/2.0 mm 43 x 0.8/2.0 mm 54 x 0.8 /2.0 mm	64 x 0.8/2.0 mm 70* x 0.8/2.0 mm 104* x 0.8/2.0 mm
Pure, Plus, Pro	ABS	22 x 0.4 mm 19 x 0.8/2.0 mm 23 x 0.8/2.0 mm 28 x 0.8/2.0 mm	33 x 0.8/2.0 mm 35 x 0.8/2.0 mm 43 x 0.8/2.0 mm 54 x 0.8 /2.0 mm	64 x 0.8/2.0 mm 70* x 0.8/2.0 mm 104* x 0.8/2.0 mm
Pure, Plus, Pro	ABS	19 x 1.0 mm 23 x 1.0 mm 28 x 1.0 mm 33 x 1.0 mm	35 x 1.0 mm 43 x 1.0 mm l 54 x 1.0 mm 64 x 1.0 mm l	70* x 1.0 mm
Pure, Plus, Pro	ABS	19 x 1.0 mm 23 x 1.0 mm 28 x 1.0 mm 33 x 1.0 mm	35 x 1.0 mm 43 x 1.0 mm 54 x 1.0 mm 64 x 1.0 mm	70* x 1.0 mm 104* x 1.0 mm
Pure, Plus	Wood	24 x 1.0/2.0 mm 26 x 1.0 mm 28 x 1.0/2.0 mm 34 x 1.0/2.0 mm	45 x 1.0/2.0 mm 55 x 2.0 mm	
Pure, Plus	PP	43 x 1.5 mm 54 x 1.5 mm		
Pure, Plus, Pro	PMMA	23 x 1 mm 43 x 1 mm		
Pure, Plus, Pro	PMMA	23 x 1.3/1.5 43 x 1.3 mm		
Pure	PMMA	45 x 2.0 mm 54 x 2.0 mm		
Pure, Plus, Pro	ABS	19 x 1,0 mm 23 x 1.0 mm 28 x 1.0 mm 33 x 1.0 mm	43 x 1.0 mm 54 x 1.0 mm 64 x 1.0 mm 104 x 1.0 mm	

Enabling Exceptional Design – Everything from a single source.

RAUVOLET noble matt
Roller shutters

RAUKANTEX noble matt
Edgebands

We develop furniture components and cabinetry that reinterprets what is possible today and combines flexible workability with beautiful looks, highest quality and real longevity – with a holistic approach in design and engineering.

KNOW YOUR COFFEE
COFFEE



ESPRESSO
1 shot in 30 seconds



Aмерикано
1 shot in 30 seconds



Flat White
2 shots in 30 seconds



Cappuccino
1 shot in 30 seconds



Milk Latte
1 shot in 30 seconds



Mocha
1 shot in 30 seconds

THE INGREDIENT LEGEND

ESPRESSO WATER SUGAR MILK COFFEE BEANS

CHOCOLATE WHISKY

FOR COFFEE LITERATURE

RAUVISIO noir
Horizontal application

RAUVISIO noble matt
Vertical application



You can meet us.



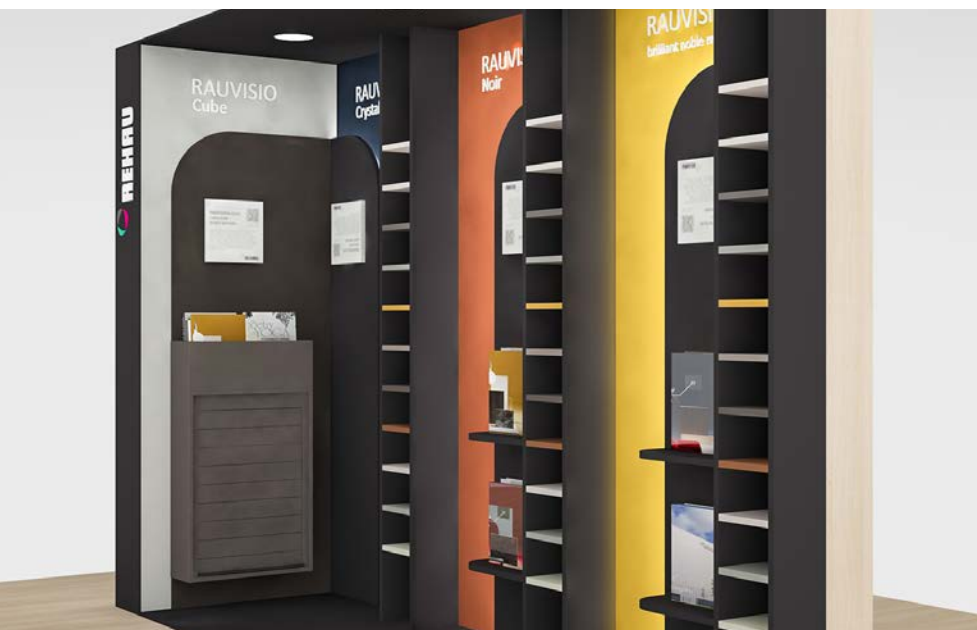
At shows and exhibitions

- Surface Design Show in London
- Materials and Finishes Show
- KBB



In Showrooms

- The building centre London Hub
- Material and Source Studio in Manchester



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use or processing of the products. Responsibility for these activities therefore remains entirely with the respective user/processor. Where claims for liability nonetheless arise, they shall be governed exclusively according to our terms and conditions, available at www.rehau.com/conditions, insofar as nothing else has been agreed upon with REHAU in writing. This shall also apply for all warranty claims, with the warranty applying to the consistent quality of our products in accordance with our specifications. Subject to technical changes.

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